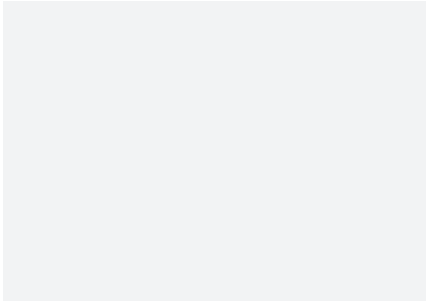


## PLA 3100 Filament

Recommended Print Settings



25°C - 50°C



### PRINTING SPEED

- Infil Speed: 50-70 mm/s
- Initial Layer Speed: 20-30 mm/s



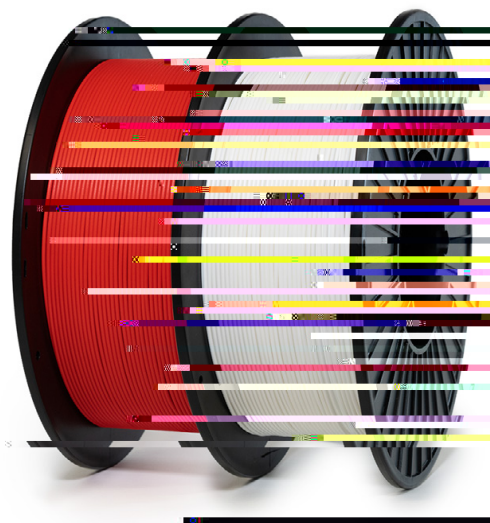
### COOLING

- 100% fan speed



### BED ADHESION

- PVA glue stick



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