

## Print Settings (TJETn-S)

The optimal printing range is 230° – 270°C

A bed temperature of 50°C to 70°C will provide the best adhesion during printing.

- Base printing speed of 25 mm/s
- Inf II speed of 15-25 mm/s
- Wall speed of 15-25 mm/s
- Initial layer speed of 15-25 mm/s

For best results, do not use a cooling fan while printing with TPE-SEBS.

Use a brim while printing on clean glass or a PEI sheet. No glue or extra adhesion method is necessary.

- If the material starts to short feed or bind up in the extruder, turn down the feeder wheel tension. It is recommended to start with as little tension as possible.
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