

PETg 0800 ESD Filament

Recommended Print Settings



PRINT TEMPERATURE

The optimal printing range is 260° – 280°C



BED TEMPERATURE

A bed temperature of 80°C to 85°C will keep the prints firmly attached.



PRINTING SPEED

- Base printing speed of 60 mm/s
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BED ADHESION

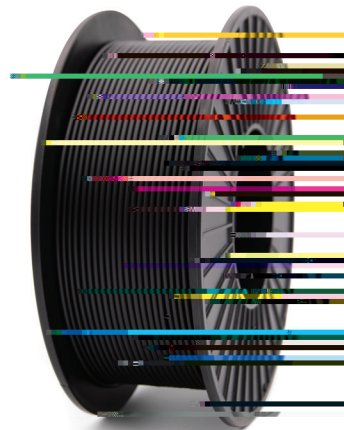
Firm adhesion can be obtained with PVA-based glue stick on a glass bed or PEI sheet. A brim should be used.



OTHER TIPS

- Start with an initial layer height of at least 0.26 mm. If there is stringing, try moving the initial layer height up by increments of 0.02 mm until there is no stringing or until best print quality.
- Print and store in a low humidity environment. If you experience unusual oozing, stringing or rough surface texture, the filament has likely absorbed moisture and needs to be dried.
- To increase the conductivity of the printed part surface, increase the print temperature. Lowering the print temperature will reduce the conductivity of the part surface.

Questions? Visit



Learn More About
PETg 0800 ESD

