

The optimal printing range is 240° – 250°C

Up to 85°C

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- Base printing speed of 60 mm/s
- Inf II speed of  $40\,\mathrm{mm/s}$
- · Wall speed of 40 mm/s
- Initial layer speed of 18 mm/s

For stronger parts, turn off the fan. For better feature detail, increase the fan speed, up to 100%.

PETg sticks well to PVA based glue.

