JABIL

PA 4035 CF Filament

Recommended Print Settings

BEST ADVICE FOR SUCCESSFUL PRINTING EXPERIENCE

- Make sure filament is dry prior to printing. Use in-line drying or dry in an oven at 70-75 °C

PRINT TEMPERATURE

240 – 260°C

BED TEMPERATURE

70°C

PRINTING SPEED

- Print Speed: 45 mm/s
- Infll Speed: 45 mm/s
- Wall Speed: 30 mm/s
- Top/Bottom Speed: 25m/s
- Initial Layer Speed: 20 mm/s

COOLING

100%

BED ADHESION

Use a Skirt with a thick layer of PVA glue stick on glass.

OTHER TIPS